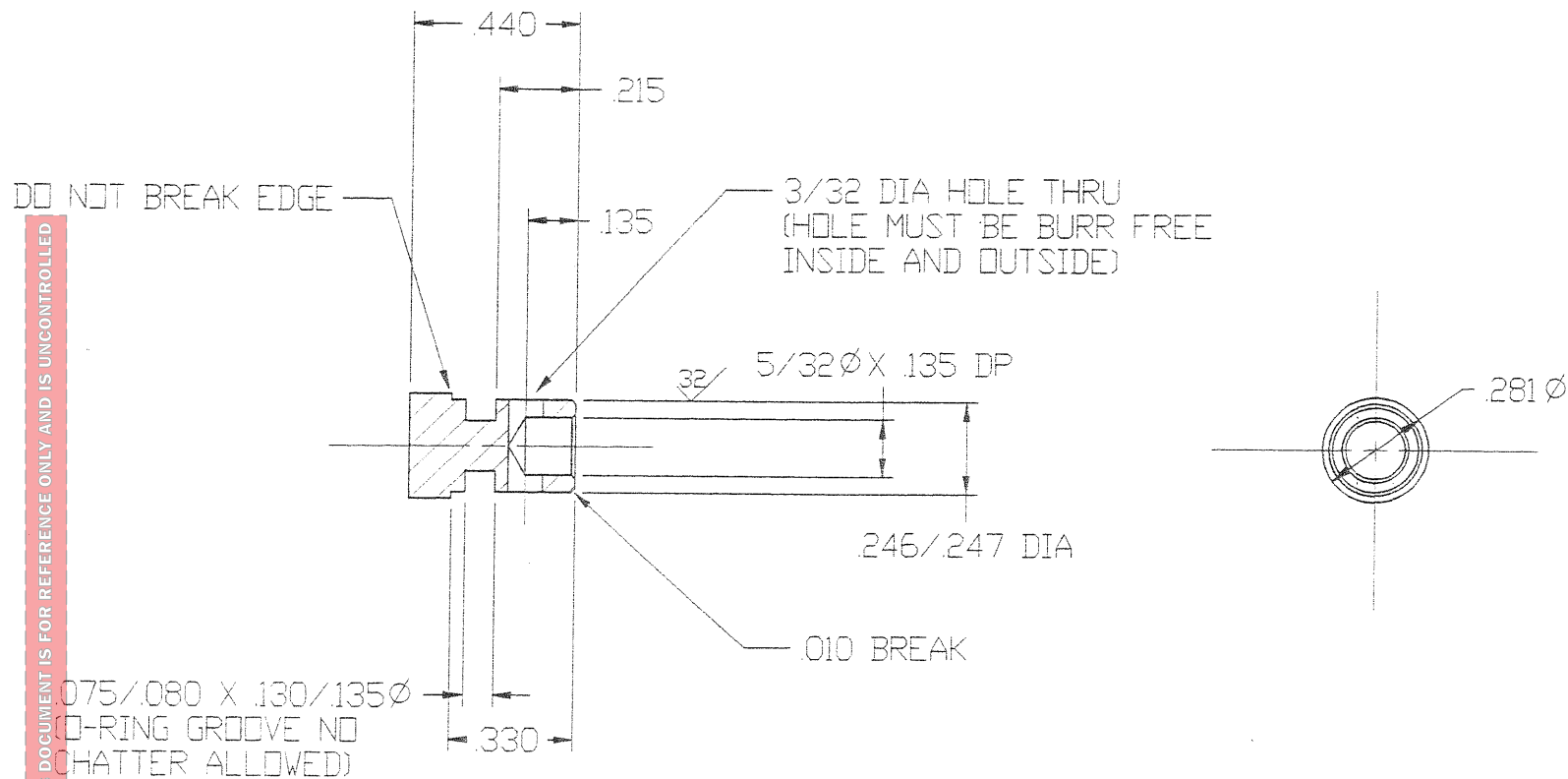


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MASTER

NOTE:

1. REMOVE ALL BURRS, & BRK SHARP EDGES .010" MAX.
2. FINISH ϕ MAX UNLESS OTHERWISE SPECIFIED

TOLERANCES except as noted	TRAN DATE 2-3-98			MIRADA RESEARCH & MFG.			
	REVISIONS			FILL FITTING PISTON			
DECIMAL ± .XX = .010" ± .XXX = .005"	NO	DATE	BY				
FRACTIONAL ± 1/64"	D						
	E						
ANGULAR ± 2°	F			DRAWN BY	RUL	SCALE	2X
	G			CHECKED	<i>[Signature]</i>	DATE	2-3-98
	H			CHECKED	<i>[Signature]</i>	APPROVED	RLO
						DRAWING NO	REV.
						A-5153	C